## WINDSCREEN

#### - Remove and refit

#### 76.81.01

## Removing

- 1. Remove the wiper arms, 84.15.01.
- 2. Remove the interior mirror two screws.
- Push the finisher covers to one side to expose the joints, using a suitable piece of wood.
- 4. Carefully ease the finishers from the weatherstrip.
- 5. Break the seal, using a suitable blunt tool.
- 6. Push the glass outwards.

CAUTION: Take care to avoid scratching the glass.

7. Remove the weatherstrip.

## Refitting

- 8. Clean all traces of old sealing compound from the screen aperture flange, using petrol or white spirit.
- Apply Seelastik SR51 to the glass channel and fit the weatherstrip to the screen.
- Insert a strong cord into the weatherstrip inner channel allowing the ends to protrude from the lower edge.
- 11. Have an assistant position the glass centrally in the aperture and maintain a steady pressure whilst the cord ends are pulled to locate the weatherstrip on the body flange.
- 12. Seal the outer channel of the weatherstrip to the body using Seelastik SR51.
- 13. Sparingly apply rubber grease or soap/water solution to the weatherstrip finisher recess.
- 14. Assemble the two finisher covers to the left hand finisher.
- 15. Fit the finishers using the special tool as follows:
  - a. Locate the tool in the recess with open end uppermost and in a vertical position.
  - b. Keeping the hook firmly engaged in the recess, draw the tool along to engage the inner flange of the weatherstrip with the finisher.
- 16. Push the cover finishers centrally over the joins.
- 17. Fit the interior mirror and wiper arms.

# FINISHER STRIP INSERTION TOOL

To fabricate finisher strip insertion tool.

- Shape a piece of mild steel rod as shown, paying particular attention to the form of the tip. Ensure that the tip is fully rounded and free from burrs.
- 2. Braze the hook into a metal stock.
- 3. Fit stock into a file handle and secure with a rivet.





